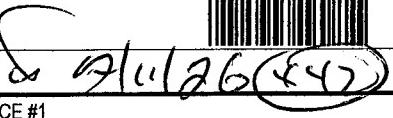
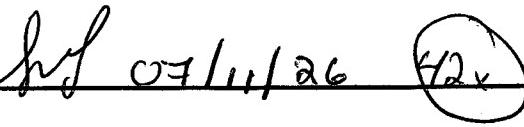


Date: Friday, 11/23/2007 8:58:11 AM
 User: Eric Charbonneau

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	GUSSET	
Job Number	35970				
Estimate Number	10502				
P.O. Number	N/A		Part Number	D320413	
This Issue	11/23/2007	S.O. No. N/A	Drawing Number	D3204 REV. A1	
Prsht Rev.	NC		Project Number	N/A	
First Issue	N/A	Type	Drawing Revision	A1	
Previous Run	N/A		Material	N/A	
Written By	<u>Z</u>		Due Date	11/30/2007	Qty: 24 Um: Each
Checked & Approved By					
Comment	Est:C 05.08.11 Added Step 25 KJ/JLM				

Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description:
1.0	M6061T6S125	6061-T6 .125 Sheet  252
Comment: Qty.: 0.0060 sf(s)/Unit Total : 0.1436 sf(s) Material: 6061-T6 (QQ-A-250/11) 0.125" thick (M6061T6S.125) Batch: 105646 IB 07-11-23		
2.0	WATER JET	FLOW WATER JET 
Comment: FLOW WATER JET 1-Cut as per Dwg D3204 Dwg Rev: A1 IB 07-11-23 Prog Rev: A1		
2-Deburr if necessary SAD 07-11-24 		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  IB 07-11-23
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK 
 07-11-26 (442)		
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock #2 Location: welding 		
 07-11-26 (42x)		

Date: Friday, 11/23/2007 8:58:11 AM
User: Eric Charbonneau

Process Sheet

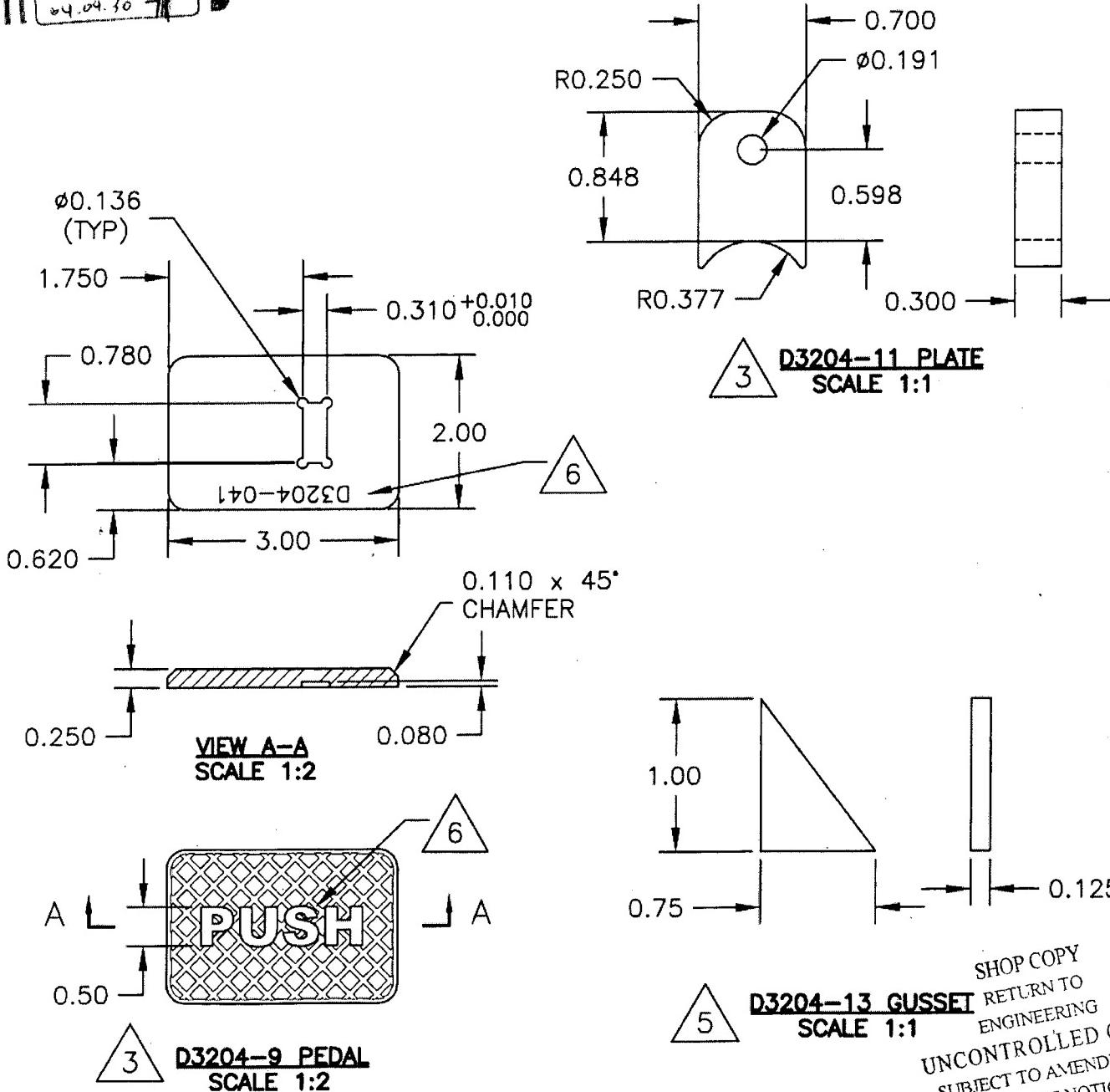
Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: GUSSET
Job Number: 35970		Part Number: D320413
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE
		 (42)
Comment: FINAL INSPECTION/W/O RELEASE		DO 11/26
Job Completion	 <i>11/26</i>	



A circular stamp with the words "COPY ISSUED" printed in a clockwise circular pattern.

DESIGN <i>RH</i>	DRAWN BY <i>RH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>CH</i>	APPROVED <i>CH</i>	DRAWING NO. D3204	REV. A	SHEET 3 OF 3
DATE 04.01.27	TITLE RELEASE PEDAL ASSEMBLY		SCALE NTS	

RELEASED
24.04.30



USSET RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 100-1970

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DART AEROSPACE LTD	Work Order:	35970
Description: GUSSET	Part Number:	D3204-13
Inspection Dwg: D3204-13 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	HB	Audited by:	JK	Prototype Approval:	✓ / 9
Date:	07-11-23	Date:	21/11/23	Date:	21/11/23

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	